

*Statutory Instrument No. 43 of 1974*

**FACTORIES ACT, 1973**  
(31 of 1973)

**FACTORIES (PREPARATION OF STEAM BOILERS) REGULATIONS, 1974**  
(Published on the 11th April, 1974)

IN EXERCISE of the powers conferred by section 55 (1) of the Factories Act, 1973 the Minister of Health, Labour and Home Affairs hereby makes the following Regulations -

1. These Regulations may be cited as the Factories (Preparation of Steam Boilers) Regulations, 1974. Citation

2. Any person who desires that an examination of a steam boiler should be carried out for the purposes of section 37 shall provide such facilities for the examination of the interior and exterior of the boiler and for hammer testing, drilling, lifting, hydraulic testing, steam trial or other means of testing as may be required by the authorized boiler inspector carrying out the examination and, without prejudice to the generality of the foregoing, shall cause - Preparation of steam boilers for examination

- (a) the steam boiler to be thoroughly opened up and all flues and other parts to be thoroughly cleaned and scaled;
- (b) all doors of manholes, mudholes and handholes to be taken off;
- (c) brickwork, composition covering, firebars, fire bridges, tubes and stays to be removed to the extent required by the authorized boiler inspector; and
- (d) all junction valves, feed valves, and safety valves to be taken apart and cleaned.

MADE this sixth day of March, 1974.

M. T. M. KGOPO,  
*Permanent Secretary,*  
*Ministry of Health, Labour and Home Affairs.*

L2/7/213